



750 American Blvd. - St. Joseph TN 38481

Voice: (877) 597-8300

Web: www.utimachinery.com Email: utimachinery@gmail.com

ID#: 30521

2012 Haas TM-2P

MACHINING CENTERS, VERTICAL, CNC

Table: Width	10.5 "
Length	57.75 "
Maximum Table Load	1000 lbs
Travels: X-Axis Travel	40 "
Y-Axis Travel	16 "
Z-Axis Travel	16 "
Spindle Nose to Table Top Minimum	4 "
Maximum	20 "
Spindle: Spindle Speed: Minimum (RPM)	0 rpm
Maximum	6000 rpm
Spindle Taper	40
Main Motor (HP)	7.5 hp
Tool Changer: Tool Changer Positions	20 atc
Equipped with: Haas 4-Axis CNC Control with 15" Color LCD Monitor	
Rigid Tapping	
Floppy Drive	
Programmable Coolant Nozzle	
Chip Auger	
4th-Axis Ready	
Remote Jog Handle with LCD	
Intuitive Programming System	
20 Position Tool Changer	
Z-Axis Way Cover	

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Haas TM-2P, TM2P, Haas Tool Room Mill, Haas TM-1, TM-2, TM-3, TM-1P, TM-3P, about same travels as a Haas VF-3 and more travel than a VF-2.

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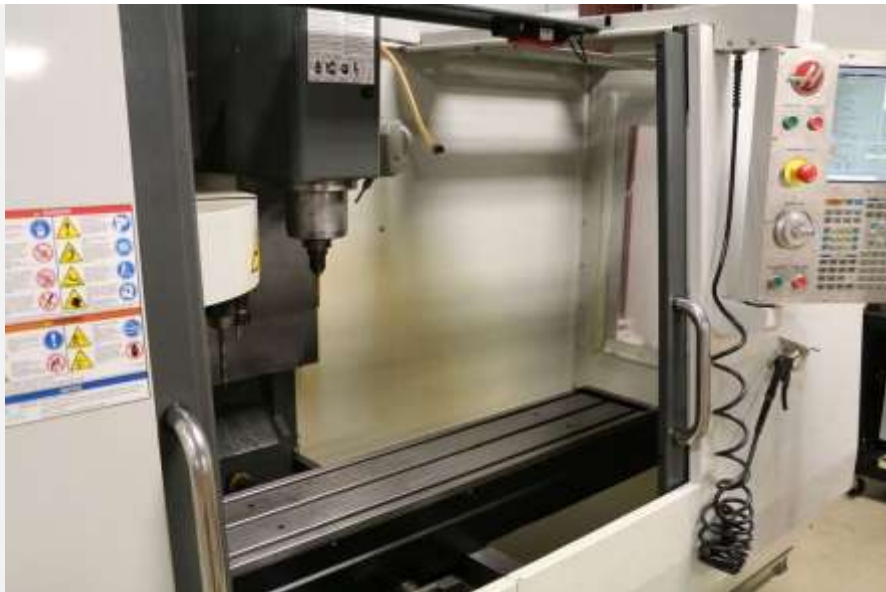
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The screenshot displays a CNC control interface with a menu bar at the top containing: I/O I, VAR, DATASTORE, Q/LOOKAHEAD, MAINT, MACROS, KEY HISTORY, FONTS, LUBE. The main display area shows the following data:

SYSTEM TIME:	0: 22: 43	Floppy Version:	FV 6 14.007
SERVO TIME:	4190: 33: 21	MOCON#1:	005a
MOTION TIME:	1099: 54: 10		
SPINDLE TIME:	1091: 46: 25		
		ACTUAL SPEED:	0.0000
		COMMAND DISTANCE:	37.6430
		ENCODER DISTANCE:	37.6433
		SPINDLE POS:	1293
		MAX STK PTR ALWD:	13feaffc
		MAX STK PTR ACHV:	12cd1db0
		STACK BOTTOM:	13fefffc
00000000		SKBIF CRC ERROR COUNT:	0
00001000		BLOCKS PER SEC:	0.000
00000000		MAXIMUM BPS:	0.000
04b007f4			

Below the main display, there is a menu bar with: RAW DATA, FLAGS, ADDRESSES, BDM, AXES, IRQ-INFO, TASK-INFO, VARS, SPIGOT-INFO. At the bottom, another menu bar is visible with: I/O I, VAR, DATASTORE, Q/LOOKAHEAD, MAINT, MACROS, KEY HISTORY, FONTS, LUBE.

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