



750 American Blvd. - St. Joseph TN 38481

Voice: (877) 597-8300

Web: www.utimachinery.com Email: utimachinery@gmail.com

ID#: 30548

2014 Haas ST-25Y

LATHES, CNC, UNIVERSAL

Capacity: Swing	31.75 "
Swing Over Cross Slide	20.75 "
Maximum Machining Diameter	12 "
Distance Between Centers	21 "
Spindle: Spindle Speed: Minimum (RPM)	0 rpm
Maximum	3400 rpm
Spindle Bore	3.5 "
Main Motor	30 hp
Spindle Nose	A2-6
Turret: Number Of Positions	12
X-Axis Travel	9.3 "
Z-Axis Travel	21 "
Chuck: Diameter	10 "
Hole Thru	3 "
Number of Jaws	3

Equipped With: Haas CNC Control with 15" Color LCD Monitor
Memory lock keyswitch, spindle orientation, USB port and rigid tapping
Y-Axis and high-torque live tooling with C-axis

Purchased Opts: Automatic Tool Presetter
Belt-Type Chip Conveyor
Ethernet Interface
Intuitive Programming System
Parts Catcher System
Auto Jet Air Blast
Programmable Hydraulic Tailstock
ATS 3J Collet Chuck with Collets
(2) 90° Live Holders (1) Straight
VDI40 Toolholder Kit Includes: (2) 1" Short OD, (1) 1" Long OD, (3) 1.25" ID,
(2) turret plugs

[Click Here to Request Quote](#)

Haas ST-25Y, Haas ST25Y, Y-Axis, Live Tooling, Milling, ST-20, ST20, ST-30, ST30, ST20BY ST-20BY, ST-20, ST20, SL-20 big bore, SL20 big bore, SL-20B, SL20B,

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I/O 1	I/O 2	VAR	Q/LOOKAHEAD	MAINT	KEY HIST
001		SYSTEM TIME:	0: 40: 38		FTo
		SERVO TIME:	2312: 08: 48		MOC
		MOTION TIME:	875: 24: 32		MOC
		SPINDLE TIME:	697: 20: 16		
					ACTU
					COMM
					ENCO
		SP Z CH Travel:	0		SPIN
		SS Z CH Travel:	0		SF:
		SP Mtr Zetra:	0		SCM:
		Spin RPM:	0		
		SP HTR ENC RPM:	0		
		Unclamp Mode:	0		MAX S
		Tool Release:	0		MAX S
					STACK
		00000000			
		00001000			SKRTF
		00000000			BLOCKS
		04b007f4			MAXIMU

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